



Robotics : towards Programming by Demonstration

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Outline

1. From Robots to Cobots
2. Programming methods more and more intuitive
3. Programming by demonstration

From Robots to Cobots


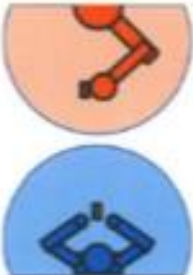



Industry 4.0 :

- Factory flexibility and personalized production
 - High numbers of product varieties
 - Small batch quantities
- Fully automated production : **Highly productive** BUT **inflexible and capital-intensive**
- Manual production : **Flexible** BUT **less productive**

Robot	Human
Accurate Endurance Repeatability High Load	Flexibility Learning / Adaptive Mobile

From Robots to Cobots

Human and robot working together

Conventional	Autarkic ¹ / Coexistent ²	Synchronized ^{1,2}	Cooperation ^{1,2}	Collaboration ^{1,2}
				
Spectrum	Description			
Conventional	Strict separation of work space e.g. fences			
Autarkic/ Coexistent	Human and robot are working without any fences, but have a separated work space			
Synchronized	Only one is inside of the shared work space at a given time			
Cooperation	Shared work space is used by both at the same time but the tasks are different			
Collaboration	Shared work space and shared tasks			

Reference : Müller, Robotix Academy, 2019

From Robots to Cobots

Example : Loading and unloading mechanical piece



<https://www.youtube.com/watch?v=PtnCirKiBXQ> (Universal Robots, Xiamen Runner Industrial Corporation in China, 2017)

The robot and the human workspace are different without fences.

If the human moves in the robot workspace, the system performs a safety stop.

From Robots to Cobots

Example : Door car assembly

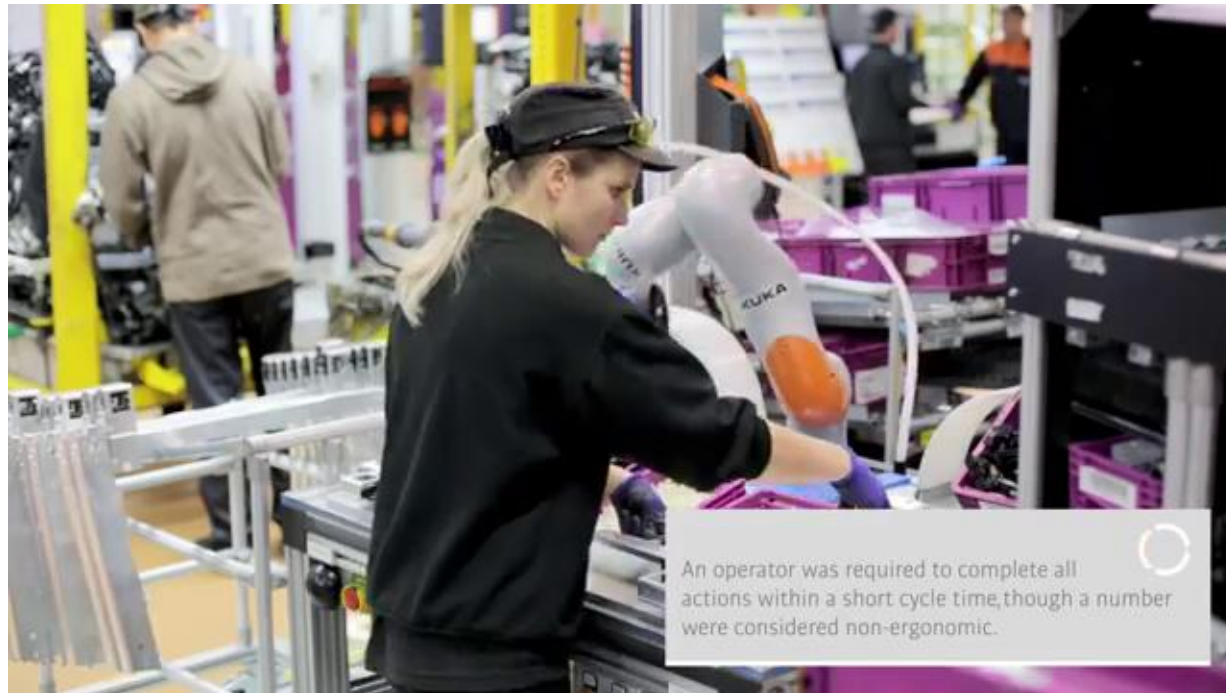


<https://www.youtube.com/watch?v=684aq77gbGU&t=4s> (CHARM project, 2013)

The human performs the complex assembly. At the end, he leaves the space and asks the automated inspection.

From Robots to Cobots

Example : Crash can structure assembly



<https://www.youtube.com/watch?v=keh99z1M5LI> (Kuka, 2018)

The robot and the human work in the same space at the same time. The robot executes the non-ergonomic tasks.

From Robots to Cobots

Example : Robot adaptation for Ergonomic Human-Robot Collaboration



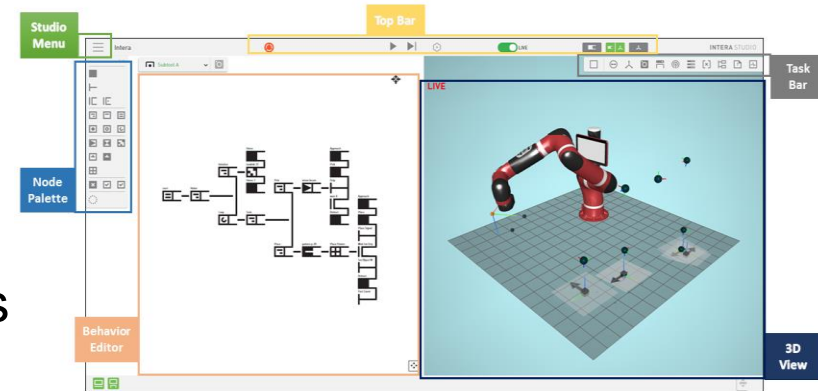
<https://www.youtube.com/watch?v=XVGfBgOhaqw> (KUKA Innovation Award, IIT Italy, 2018)

The robot and the human work for the same task and the robot adapts its position to help the human. Human-centered control of the robot.

From Robots to Cobots

Cobot features

- Low weight to payload ratio
- Easy installation and programming → Flexibility
- Integrated sensors
 - Forces/Torques
 - Cameras
- Conform to the safety standards
 - Low speeds
 - Limited forces
 - *EN ISO 10218* and *Machinery Directive*
 - *ISO/TS 15066* (Special cobots)



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Programming methods

Programming language & Teach pendant

Robot motion is programmed with dedicated programming language.

The teach pendant is the only user interface

Example : Kuka KR 16



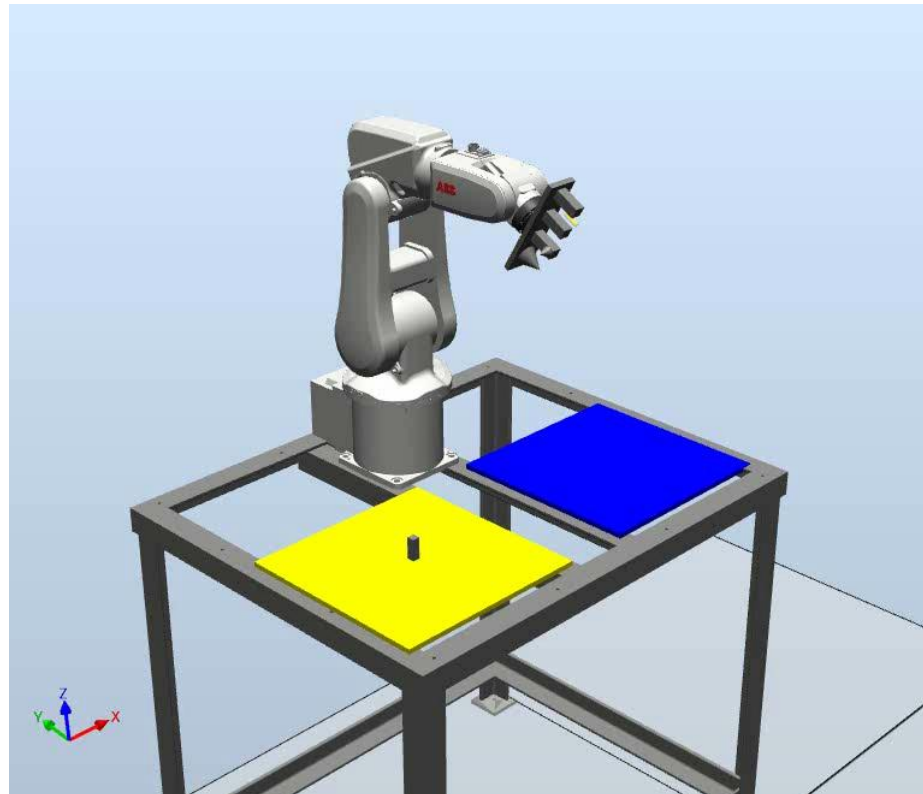
```
1 DEF weld1( )
2 INI
3
4 INIT ServoGun= 1 Same
5
6 $TORQUE_AXIS=$TORQUE_AXIS B_OR SET_BIT_FIELD(EG_EXTAX_ACTIVE)
7 timerres()
8
9 PTP HOME Vel= 100 % DEFAULT
10
11 PTP P0 CONT Vel=100 % PDAT2 Tool[1]:Gun1 Base[0]
12 PTP P1 Vel=100 % PDAT1 Tool[1]:Gun1 Base[0]
13
14 WAIT FOR ( NOT IN 271 'Anticollision with R30' )
15
16 WAIT FOR ( NOT IN 271 Anticollision with
```

Programming methods

Programming language & Teach pendant & Virtual environment

The robot environnement and the tasks are modeled graphically

Example : ABB – RobotStudio



Programming methods

Cobots : Programming by blocks & Hand-guided robot

Robot can be moved directly by the user, programming method based on blocks

Example : Sawyer

Démo Sawyer :

- Programming pick and place task***
- Example of vision task to show that it's not limited***

Outline

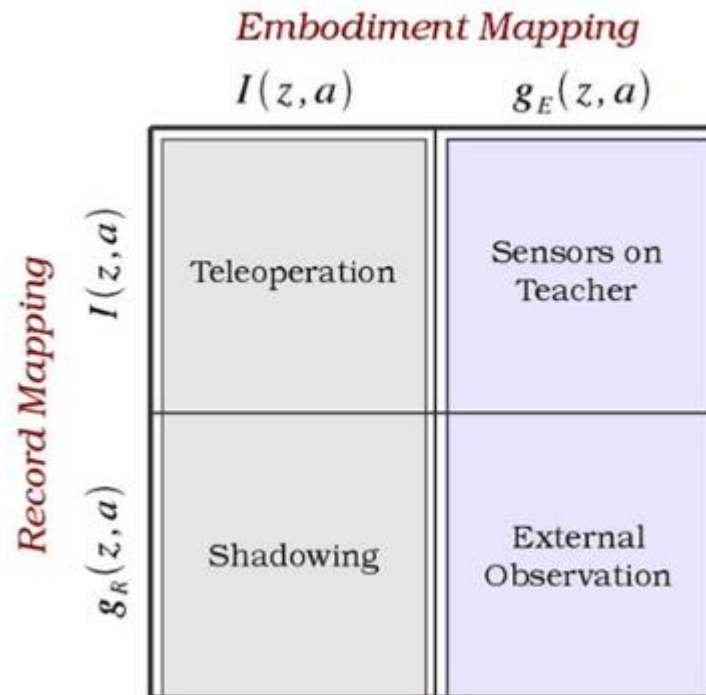
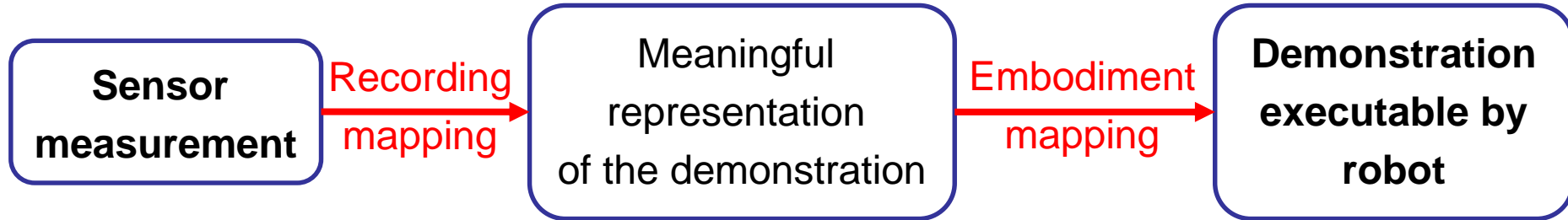
1. From Robots to Cobots
2. Programming method more and more intuitives
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Programming by demonstration

- **Incremental** innovation in programming method so far
- PbD : potentially **disruptive** innovation
 - Inspired from human interaction. Aims at making programming easier, faster, more accessible.
 - **Gathering data set** from demonstrations made by the operator (What to imitate ?)
 - **Extracting Policy** from demonstration : the robot « learns » how to reproduce the task and to adapt to new situations. (How to imitate ?)

Programming by demonstration

Demonstrations : correspondence issue

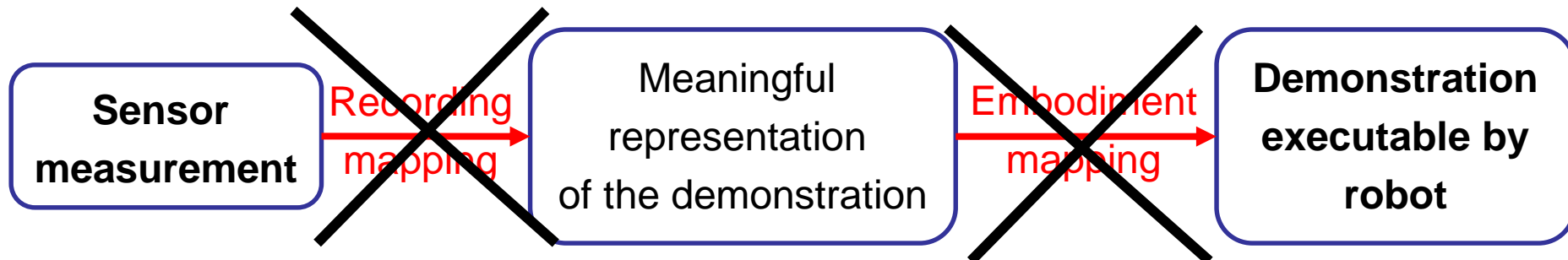


Programming by demonstration

Demonstrations by teleoperation:

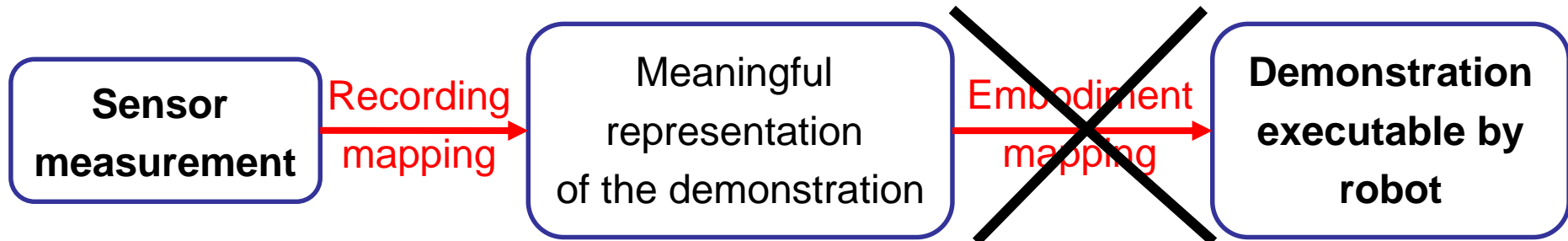
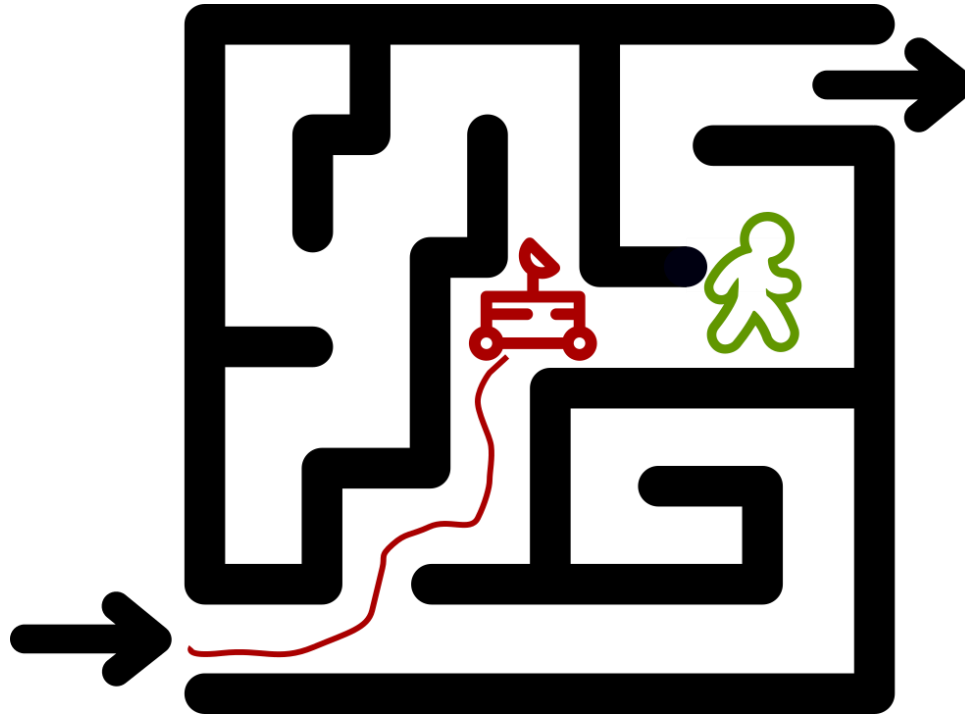
Learning Complex Sequential Tasks from Demonstrations: Pizza Dough Rolling

Nadia Figueroa, Lucia Pais and Aude Billard



Programming by demonstration

Demonstrations by shadowing:



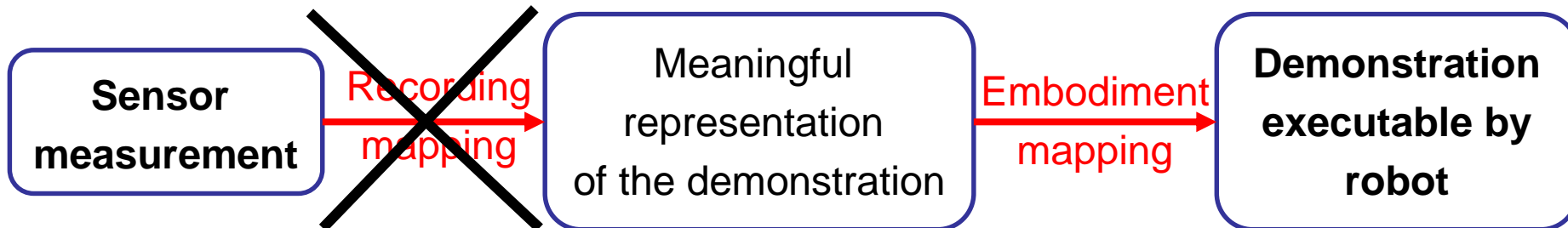
Programming by demonstration

Demonstrations by sensor-on-instructor:



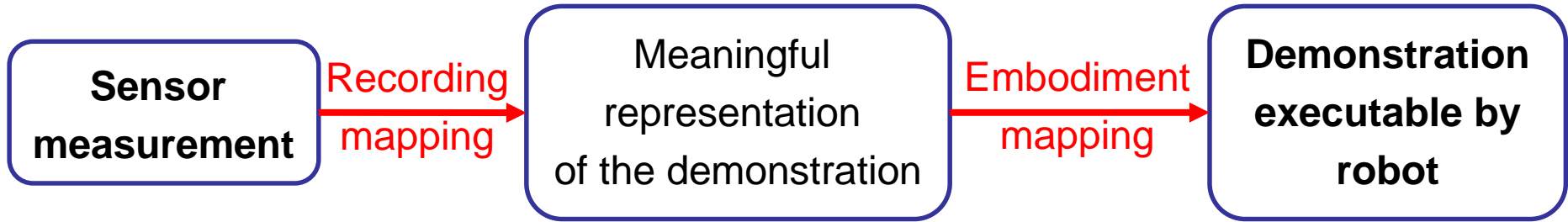
Source :

A.J. Ijspeert, un Nakanishi, Stefan Schaal, Movement imitation with nonlinear dynamical systems in humanoid robots, February 2002, in Proceedings - IEEE International Conference on Robotics and Automation 2:1398 – 1403, DOI: 10.1109/ROBOT.2002.1014739



Programming by demonstration

Demonstrations by external observation:

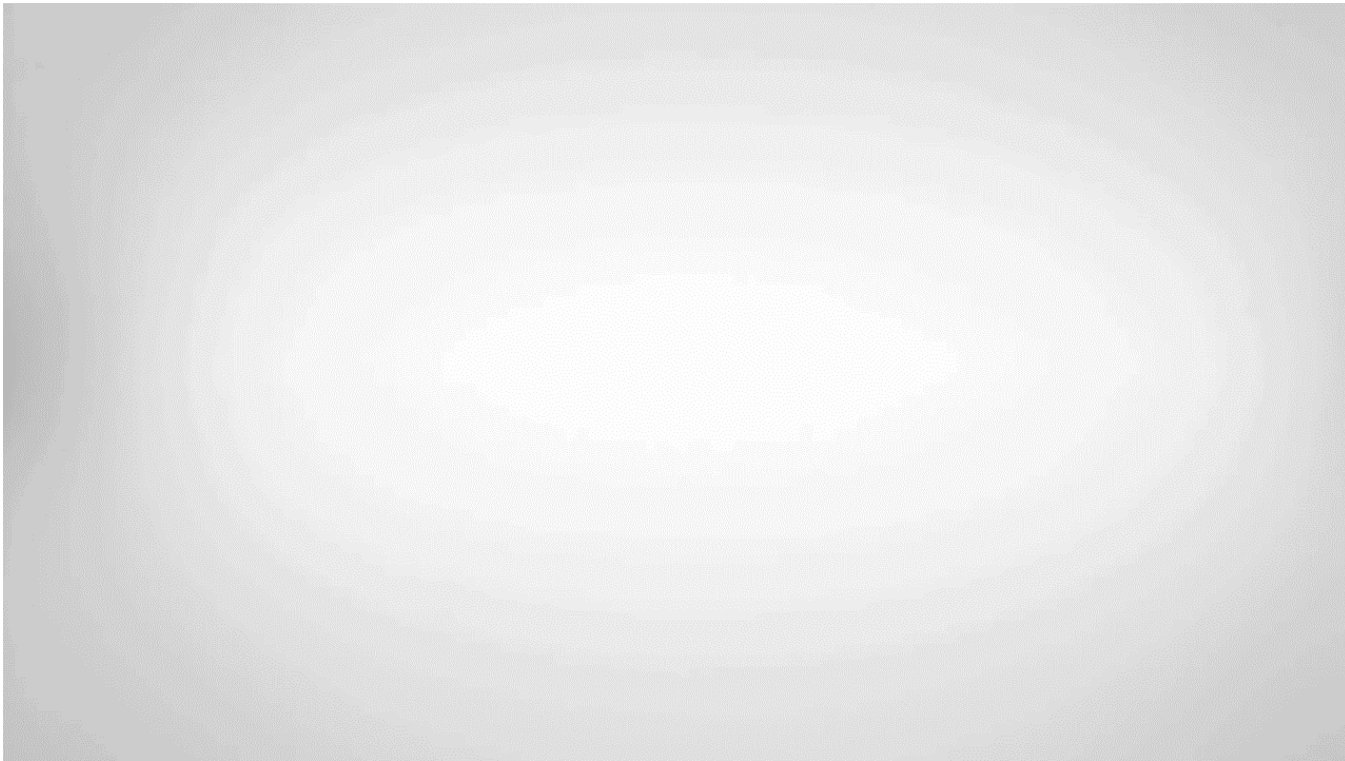


- no constraint on robot
- no limitations on human motion (if appropriate recording method)
- requires **recording** and **embodiment** mapping identification

Programming by demonstration

Human motion measurement

Measurement by **exoskeleton** from research project in MIT

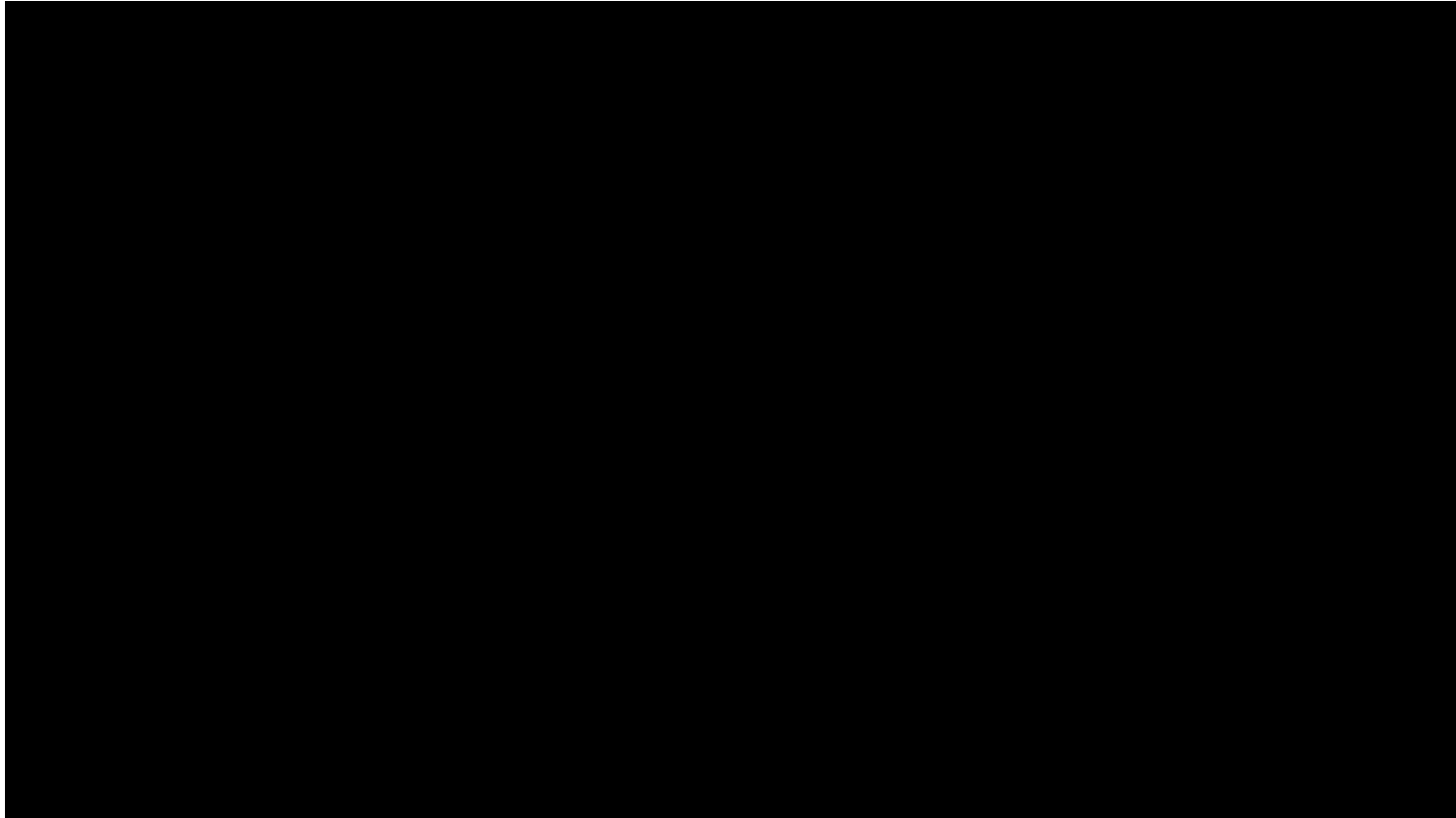


Melanie Gonick/MIT; MIT's Department of Mechanical Engineering; <https://www.youtube.com/watch?v=2-5n2lsdCqU>

Programming by demonstration

Human motion measurement

Vision-based human motion measurement



<https://www.youtube.com/watch?v=k7AKpO6PkDU&t=>

Programming by demonstration

Human motion measurement

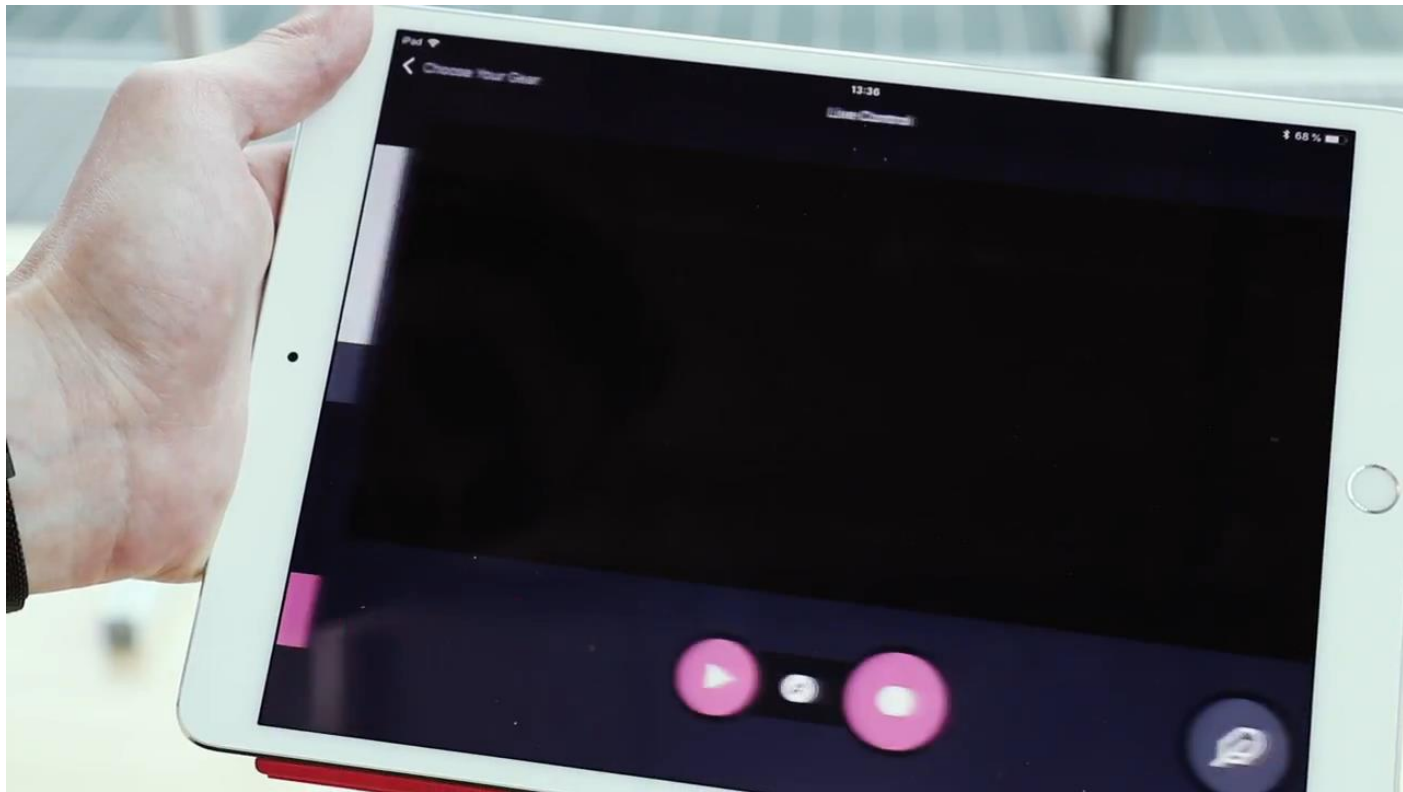
Vision-based human motion measurement: ArUCo marker

Demo Uliege

Programming by demonstration

Human motion measurement

- **inertial** human motion tracking : A step in the industrial world



<http://www.wandelbots.com/>

Programming by demonstration

Human motion measurement

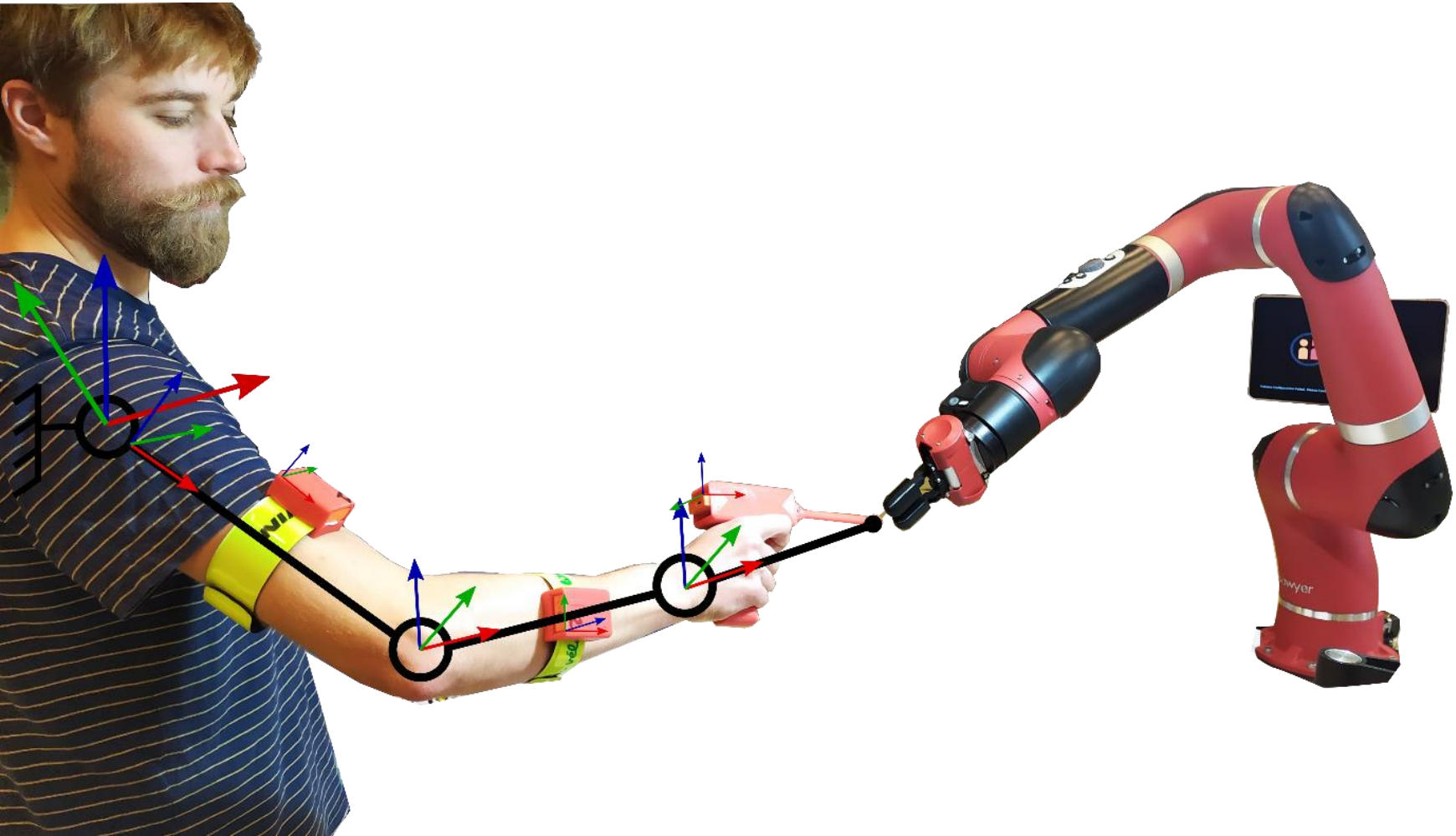
Inertial human motion tracking :

Demo Uliege : teleoperation of the Sawyer robot

Programming by demonstration

Our research :

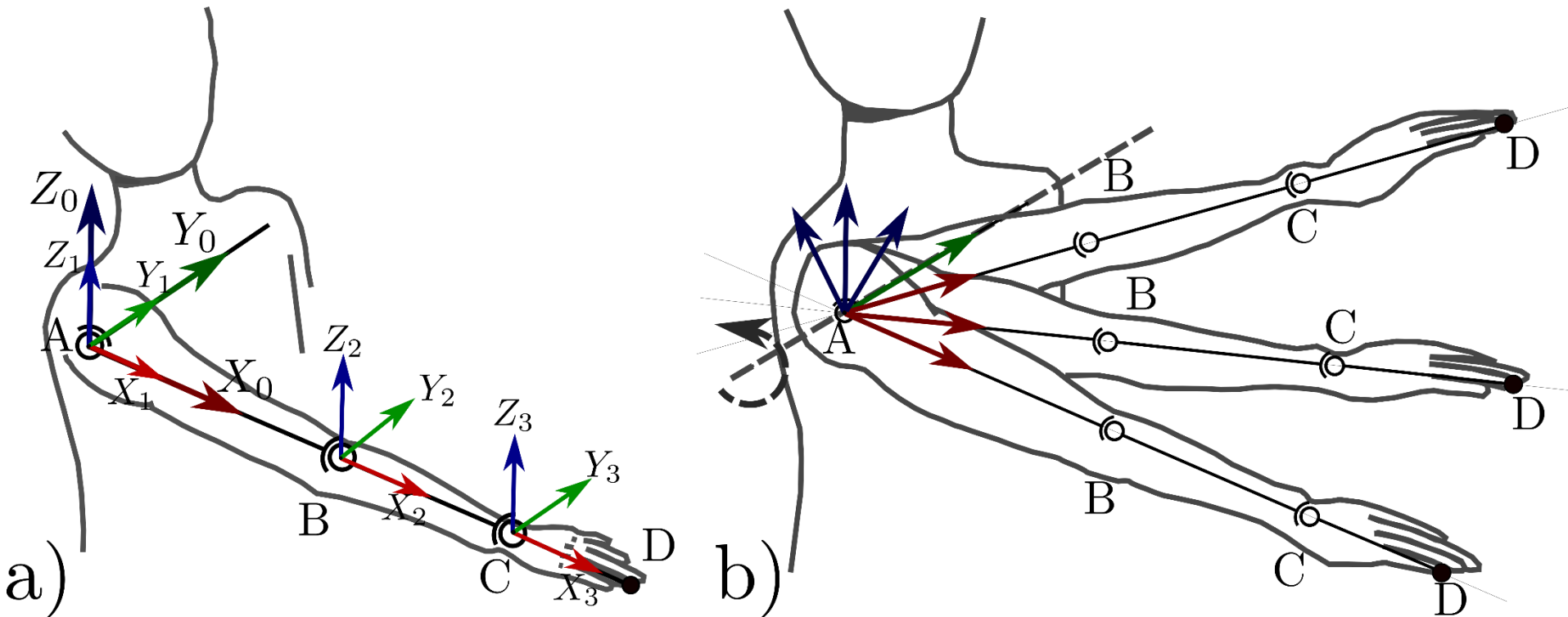
- An **IMU orientation estimation algorithm** based on human motion feature



Programming by demonstration

Our research :

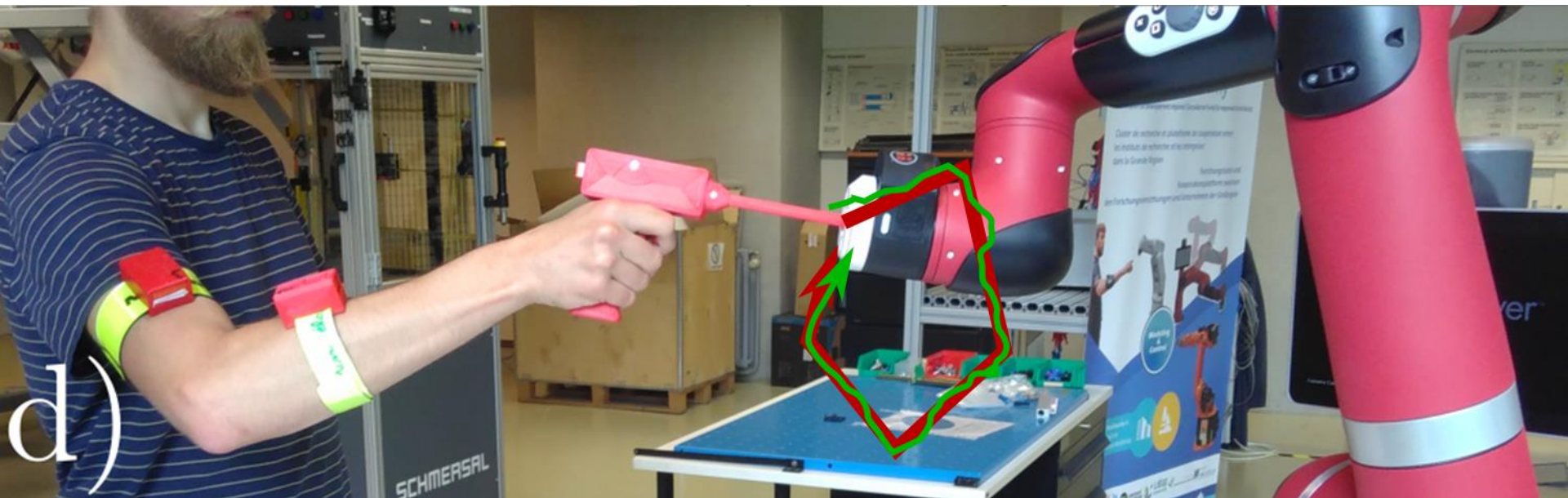
- **Recording mapping** : Algorithm + Initialization procedure for sensor-to-segment estimation



Programming by demonstration

Our research :

- **Embodiment mapping** : procedure for human-robot transformation estimation
- **Optimization** step to better estimate parameters.



Programming by demonstration

Results :

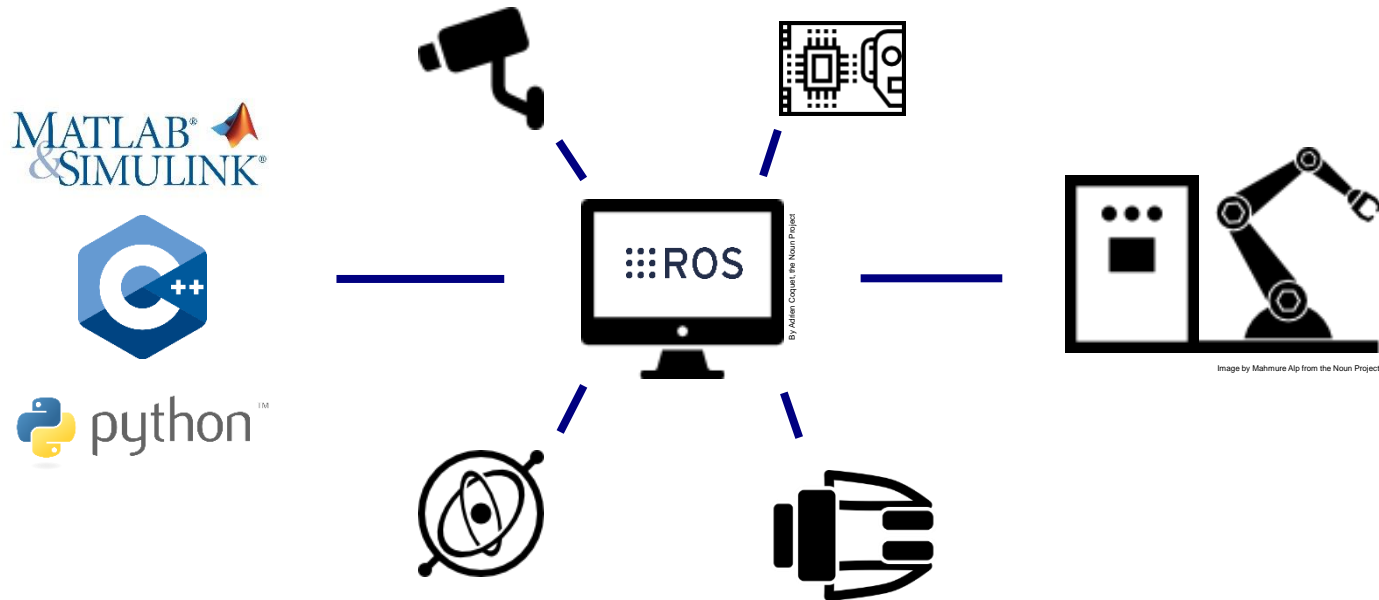
- Human hand trajectory with respect to robot for robot programming by demonstration.
- Lack of accuracy in case of complex tasks (parasitic motion, ...).

Perspectives:

- Improve accuracy (using linear acceleration, kinematic constraint, ...).
- Merging ArUCo markers and IMU-based tracking method.

ROS – Concept

- Based on **Linux** OS (interfaces with Windows).
- **Communication architecture** between systems (via « Subscriber/Publishers »).
- OpenSource, large community



- ROS-Industrial

Programming by demonstration

Extracting Policy

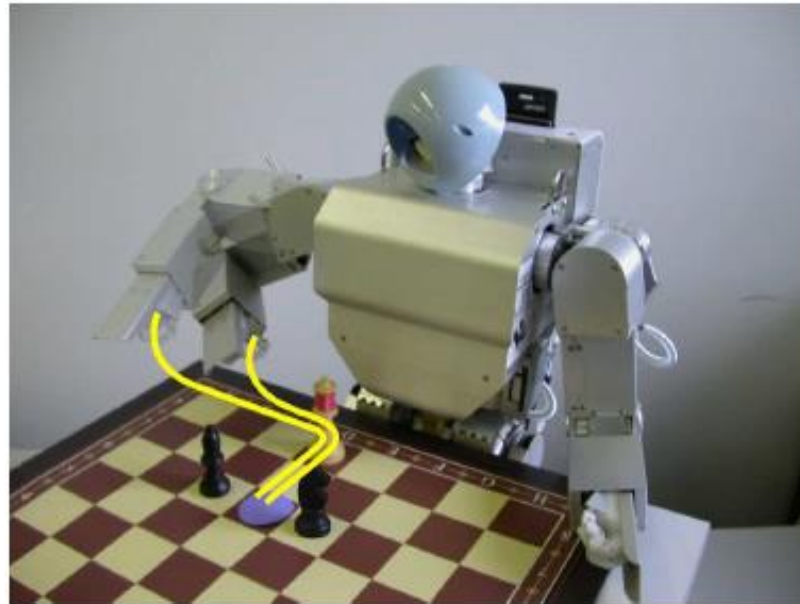
- 1) Mapping function
 - learning an approximation to the state-action mapping
- 2) System model
 - learning a model of the world dynamics and deriving a policy from this information
- 3) Planner
 - using a planner that produces the sequence of actions after learning the model of an action.

Programming by demonstration

Extracting Policy

Example: **A probabilistic approach** from LASA in EPFL.

Task: move the white queen between two black bishops. Initial state of the setup is unknown



Programming by demonstration

Extracting Policy

Example: **A probabilistic approach** from LASA in EPFL.

Data set from demonstrations :

n demonstrations made by kinesthesis

T measurement points by demonstration

The variable **$\{\theta, \mathbf{x}, \mathbf{y}, \mathbf{h}\}$** are measured at each **T**.

θ = { θ_t (time) θ_s (Robot joint angle of the robot) }

\mathbf{x} = { x_t (time) x_s (Robot hand position) }

\mathbf{y} = { y_t (time) y_s (Hand-Object vector) } By vision

\mathbf{h} = { h_t (time) h_s (Robot hand state(close or open)) }

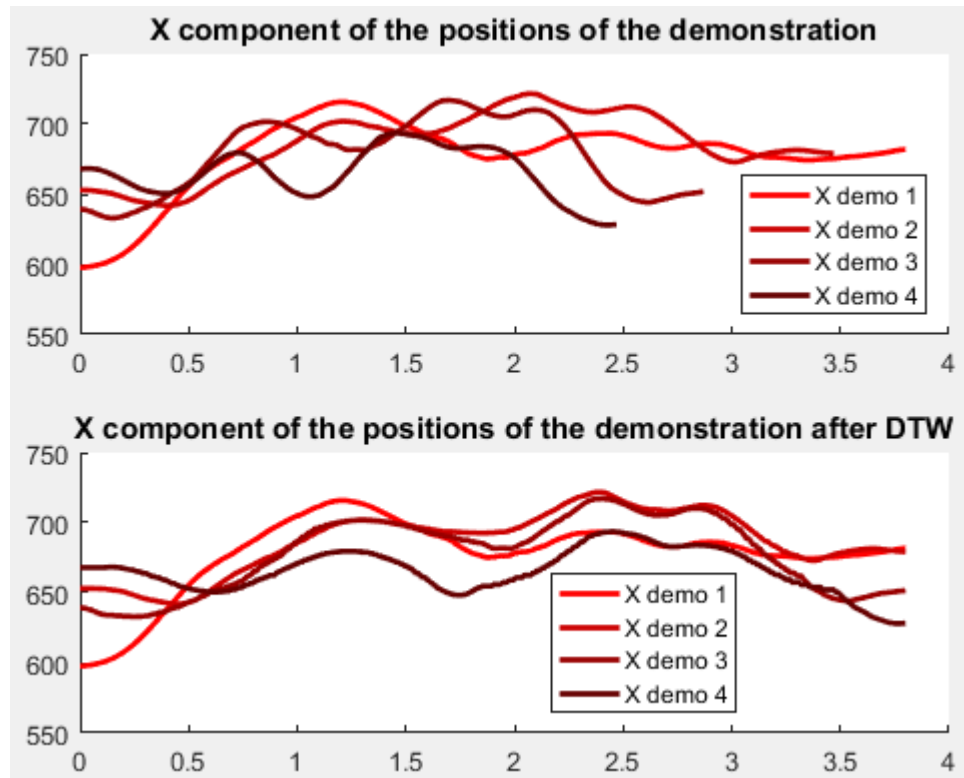
Programming by demonstration

Extracting Policy

Example: **A probabilistic approach** from LASA in EPFL.

Process :

1 : DTW algorithm to « align » demonstration.



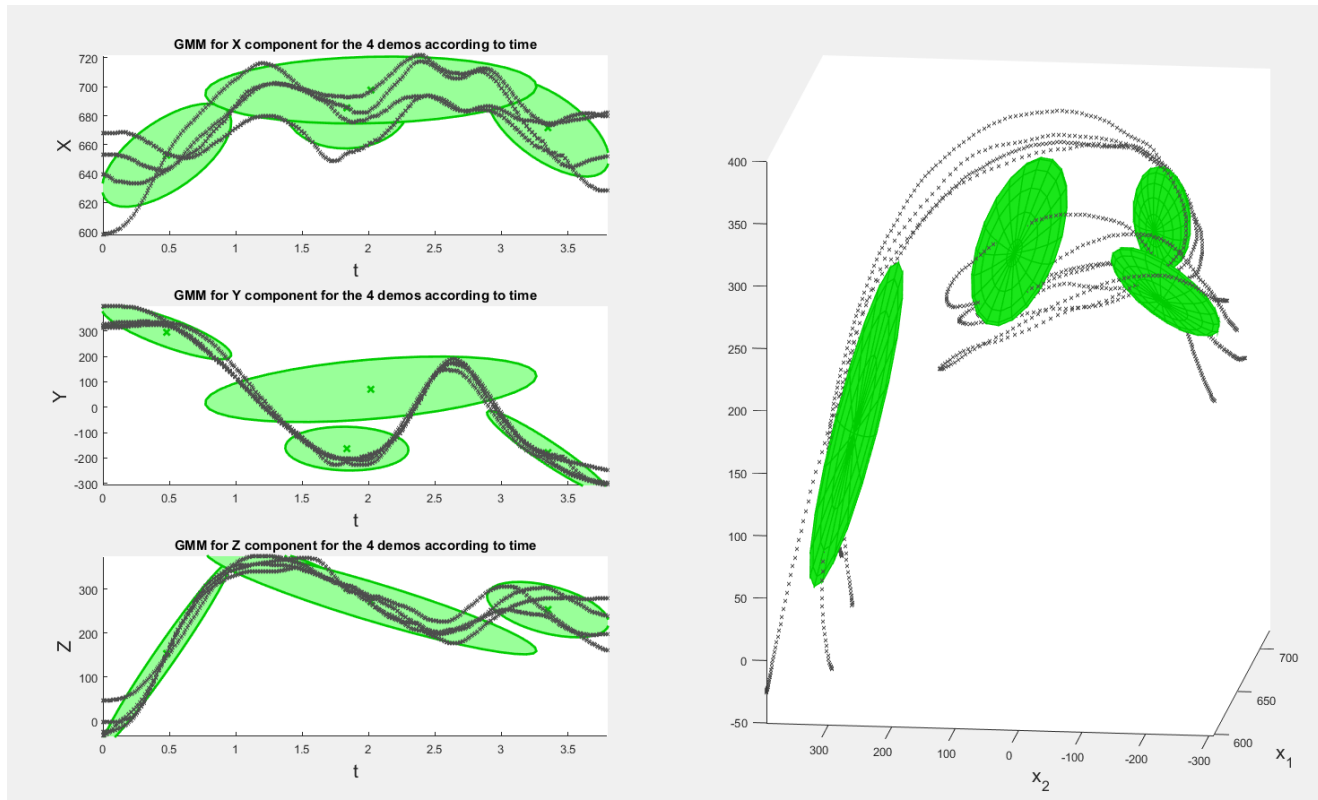
Programming by demonstration

Extracting Policy

Example: **A probabilistic approach** from LASA in EPFL.

Process :

2 : Model of the data set with Gaussian Mixture Model



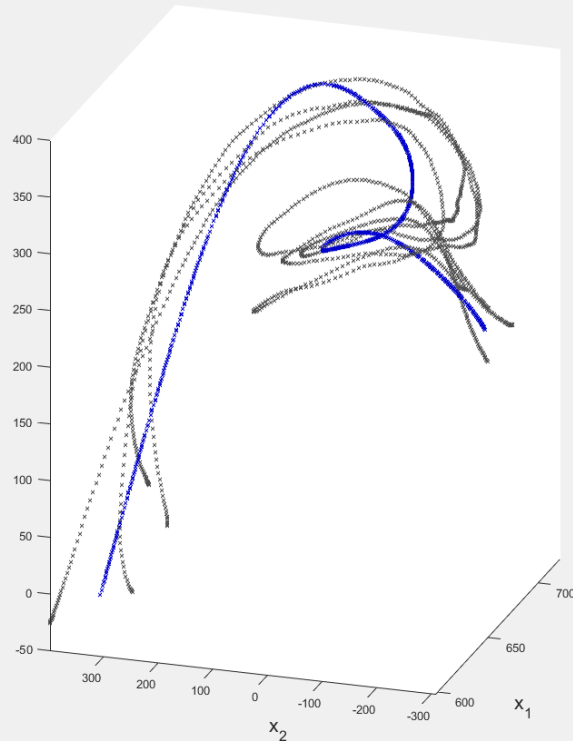
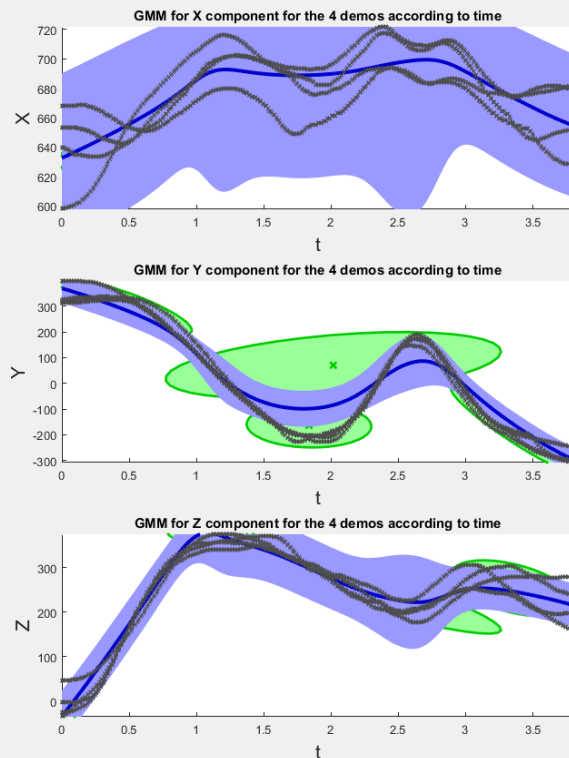
Programming by demonstration

Extracting Policy

Example: **A probabilistic approach** from LASA in EPFL.

Process :

2 : Gaussian mixture regression

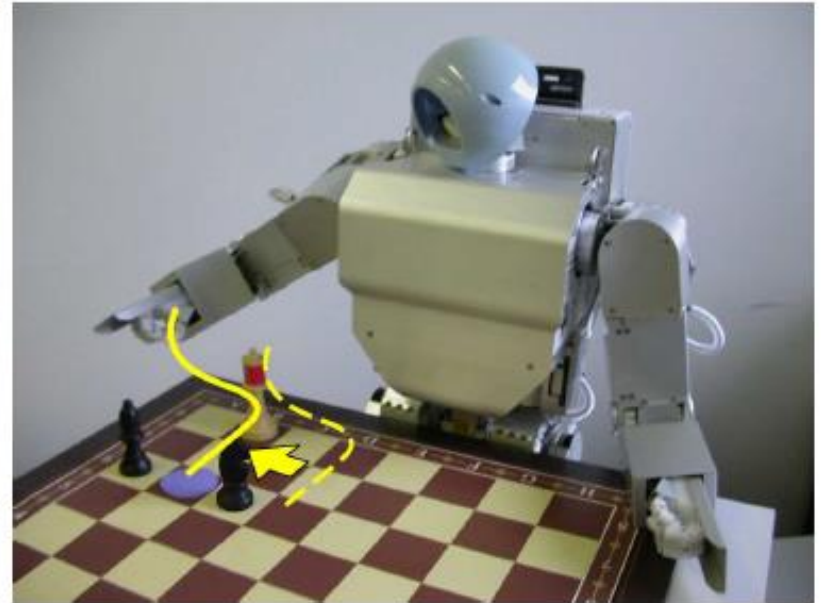


Programming by demonstration

Extracting Policy

Example : **A probabilistic approach** from LASA in EPFL.

The task is reproduced successfully even with an initial configuration different from the demonstration



Conclusion

- With 4.0 industry, robots tends to become cobots and programming method become more and more intuitive.
- Programming by demonstration is new programing method inspired from human interaction.
- In Uliege, we try to find a method for demonstrations :
 - IMU-based
 - new algorithm for IMU orientation estimation
 - Recording and embodiment mapping identification
 - Accuracy could be improved